

AMENDMENT(S) TO THE CLAIMS

1-42. (canceled)

43. (currently amended) A machine that manufactures a fiber material web, comprising:
a forming region, the forming region having at least one circulating, endless, dewatering
belt including an inner belt[[],]; and

at least one pressing zone combined with a suction system, an element to which suction
can be applied forming the at least one pressing zone combined with the suction system;
an additional dewatering belt, the additional dewatering belt being guided around the
element, the fiber material web being between the inner belt and the additional dewatering belt;
and

at least one of:

(a) a belt, the belt being arranged within a loop of the additional dewatering belt,
the belt being tensioned around the element; and
(b) a roll that lies opposite to the element to which suction can be applied within a
loop of the additional dewatering belt.

44. (currently amended) The machine of claim 43, further comprising a former having
two circulating, endless, dewatering belts, wherein the dewatering belts converge while forming a
material inlet gap, and wherein the dewatering belts are subsequently led as [[an]] the inner belt
and an outer belt over a forming element.

45. (previously presented) The machine of claim 44, wherein the forming element is a forming roll.

46. (previously presented) The machine of claim 43, wherein the pressing zone combined with the suction system is in the web running direction in front of a nip, the nip formed between one of a dryer cylinder and a Yankee cylinder, and a counter element.

47. (canceled)

48. (currently amended) The machine of claim [[47]] 43, wherein the element includes a suction roll.

49. (previously presented) The machine of claim 44, wherein the fiber material web is led to the pressing zone with the inner belt.

50-51. (canceled)

52. (currently amended) The machine of claim ~~50~~ 43, wherein the ~~second~~ additional dewatering belt is a non-structured screen.

53. (currently amended) The machine of claim ~~50~~ 43, wherein the ~~second~~ additional dewatering belt is a structured screen.

54. (currently amended) The machine of claim ~~50~~ 430, wherein the ~~second~~ additional dewatering belt is a TAD screen.

55. (currently amended) The machine of claim ~~50~~ 43, wherein the ~~second~~ additional dewatering belt is a dewatering screen having a differing screen permeability zone-wise.

56. (currently amended) The machine of claim ~~54~~ 43, wherein the tension of the belt is greater than or equal to 60 kN/m.

57. (currently amended) The machine of claim ~~54~~ 43, wherein the belt has a smooth surface.

58. (currently amended) The machine of claim ~~54~~ 43, wherein the belt has at least one of a drilled surface and a smooth surface.

59. (previously presented) The machine of claim 43, wherein the pressing zone combined with a suction system forms a longitudinal gap.

60. (currently amended) The machine of claim ~~[[47]]~~ 43, wherein the element is also a counter element that forms a nip with one of a dryer cylinder and a Yankee cylinder.

61. (previously presented) The machine of claim 44, wherein the outer belt is formed by a dewatering screen.

62. (previously presented) The machine of claim 61, wherein the former is a crescent former and the inner belt is formed by a felt.

63. (previously presented) The machine of claim 43, wherein dry content of the fiber material web has a range of approximately 8% to approximately 15% before the pressing zone and wherein the dry content of the fiber material web is approximately 40% or greater after the pressing zone.

64. (previously presented) The machine of claim 44 further comprising a suction box, wherein the suction box is between the forming element and the pressing zone.

65. (previously presented) The machine of claim 64, wherein dry content of the fiber material web directly after the suction box and before the pressing zone has a range of approximately 23%.

66. (previously presented) The machine of claim 60, wherein the fiber material web is supplied with the nip at least one of open and closed.

67. (previously presented) The machine of claim 46, further comprising a guide roll for the inner belt that moves the fiber material web, wherein the guide roll is in the running direction after the nip, and wherein the guide roll is one of an adjustable guide roll and a non-adjustable guide roll.

68. (currently amended) The machine of claim 50 43, wherein the ~~second~~ additional dewatering belt has a tension of approximately 5 kN/m.

69. (previously presented) The machine of claim 44, wherein the outer belt has a tension of approximately 8 kN/m.

70. (previously presented) The machine of claim 44, wherein the inner belt has a tension of approximately 5 kN/m.

71. (previously presented) The machine of claim 44, wherein the former is a double screen former.

72. (currently amended) The machine of claim 50 43, further comprising a second element to which suction can be applied, the second element provided within a loop [[if]] of the ~~second~~ additional dewatering belt.

73. (currently amended) The machine of claim 72, wherein the second element is only wrapped around by the ~~second~~ additional dewatering belt.

74. (previously presented) The machine of claim 72, wherein the second element is formed by one of a suction roll and a suction box.

75. (previously presented) The machine of claim 46, wherein the fiber material web is supplied to one of the dryer cylinder and the Yankee cylinder by closing of the nip.

76. (currently amended) The machine of claim ~~50~~ 43, wherein the inner belt and the ~~second~~ additional dewatering belt are each formed by a felt.

77. (canceled)

78. (currently amended) The machine of claim ~~77~~ 43, wherein the roll is at least one of a closed surface, grooved and blind drilled.

79. (currently amended) The machine of claim ~~77~~ 43, wherein the roll is a rigid roll.

80. (currently amended) The machine of claim ~~50~~ 43, further comprising a shoe pressing unit that lies opposite to the element to which suction can be applied within a loop of the ~~second~~ additional dewatering belt.

81. (previously presented) The machine of claim 80, wherein the shoe pressing unit further comprises a shoe pressing roll.

82. (currently amended) The machine of claim ~~50~~ 43, wherein the former is a double screen former and wherein the ~~second~~ additional dewatering belt is formed by a felt.